NA092142 DCS356N-XJ CTN r1 TY2 (09/07/2021, 10:34 am)

GENERAL INSTRUCTIONS:

- Supplier to insure correct revision level drawing for production. Contact Stanley Black & Decker Purchasing Dept. for latest revision level drawing.
- Contact SBD Graphics Design for original artwork, color standards and corporate guidelines.
- All materials must comply with SBD engineering specifications document number EP147, ES100058 and ES100118. Copies of these documents may be obtained from the SBD purchasing agent that has placed the purchase order with your company.
- Artwork pictured on this drawing is for reference purposes only. Where variations between drawing and original artwork exist, the Illustrator artwork file is the controlling document for graphical representation only. This drawing controls dimensions and specifications.
- Proofs of all revisions that affect artwork and all new color formulations must be submitted to SBD graphic design for approval prior to making production parts, see EP-1006.
- Supplier to provide SBD graphics design with 6 samples of all production parts. mark SBD part number and revision level.

PRINTING PROCESS:

- ☐ LITHOGRAPHY (OFF-SET)
- ☐ DIGITAL PRINT
- ☐ PRE-PRINT (HIGH END FLEXO)
- ☐ SILK SCREEN
- ☒ DIRECT PRINT (FLEXO)
- ☐ NO PRINTING
- ☐ ROTOGRAVURE
- ☐ OTHER _____

VARNISH/COATING: MINIMUM RUB TEST CRITERIA

- ☐ UV VARNISH = PASS 4LB WEIGHT AT 150 STROKES
- ☐ PP OIL = PASS 4LB WEIGHT AT 150 STROKES
- ☒ AQUEOUS = PASS 4LB WEIGHT AT 60 STROKES
- ☐ NO COATING = PASS 4LB WEIGHT AT 30 STROKES
- ☐ OTHER _____ = _____

FOR UV VARNISH ONLY: Inside glue flaps, manufacturer's joint and inside seal flaps must not be varnished or coated. Glue will not properly adhere.

FOR AQUEOUS COATING ONLY: Full flood coat is acceptable per approval by SBD packaging engineering.

All printed materials must pass the Sutherland Rub Test under ASTM D5264-98 (Reapproved 2004)
Passing Criteria: No ink transfer to receptor

FINISH/APPEARANCE:

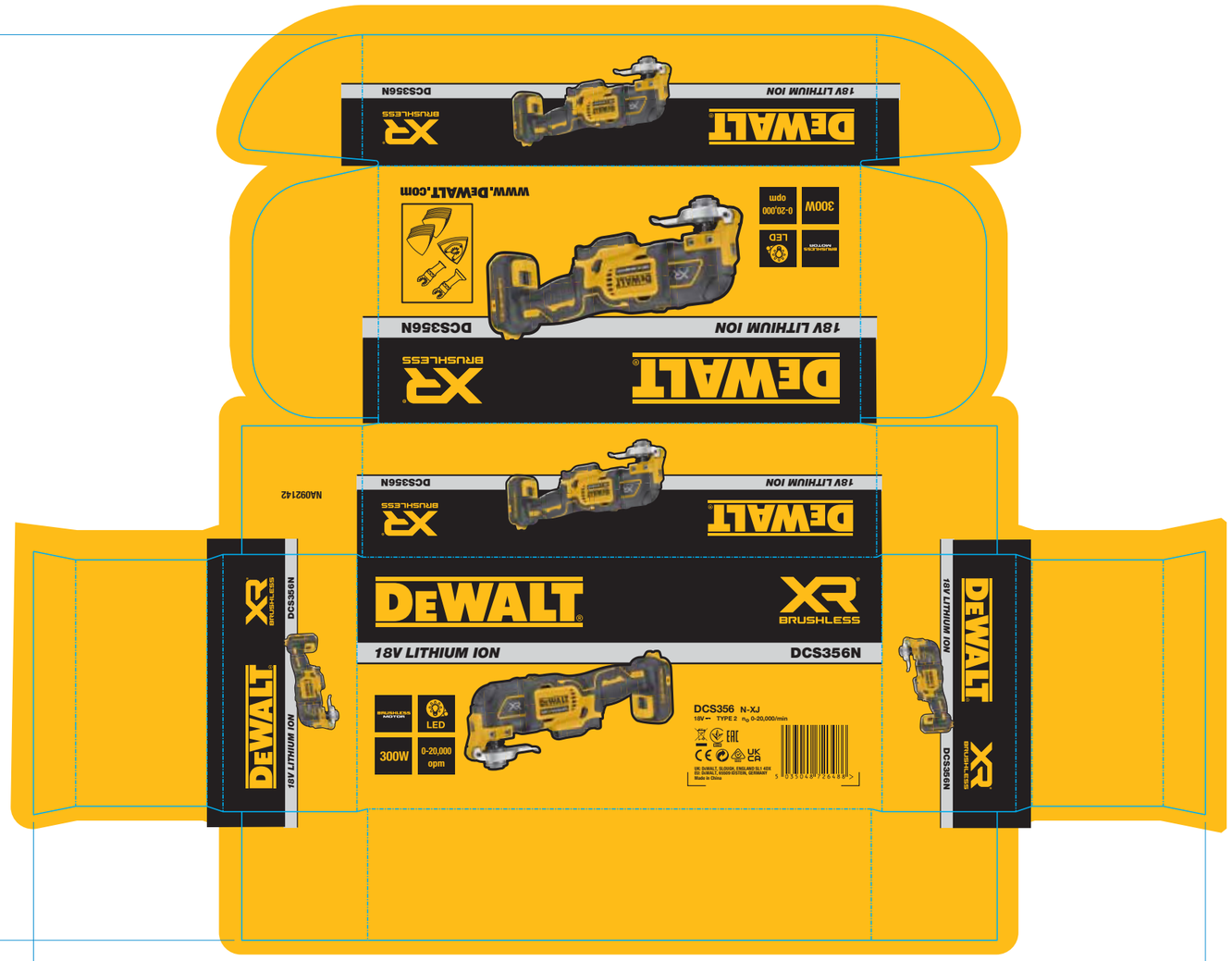
- ☐ HIGH GLOSS
- ☐ STANDARD GLOSS
- ☒ MATTE
- ☐ OTHER _____

BAR CODE:

- ☐ UPC-A
- ☒ EAN-13
- ☐ ITF-14 (INTERLEAVED 2 OF 5)
- ☐ NO BAR CODE

ALL BAR CODES MUST COMPLY WITH EP138 THE SUPPLIER IS RESPONSIBLE FOR AN ACCEPTABLE BAR CODE SCAN.

Bar codes may require distortion for equipment processing in order to obtain an acceptable scan. A minimum size of 100% UPC-A bar code is required. This bar code must comply with the (UCC) uniform code council tolerances. In addition to the (UCC) spec., Stanley Black & Decker requires a minimum acceptable rating of an (ANSI) american national standards institute specification grade of (A, B or C).



NOTES:

1. Material: See die line for material specifications.
2. All colors listed on this print are to be held after all processes of manufacturing have been completed.
3. All colors to be permanent ink. Must pass 48 hours in fadometer without fading.

COLOR VARIATIONS:

☐ DIE LINE

PACKAGE SPECIFIC INKS:

DeWALT Yellow, BLACK

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FOR ITEM DATA SEE PRINTED REPORT